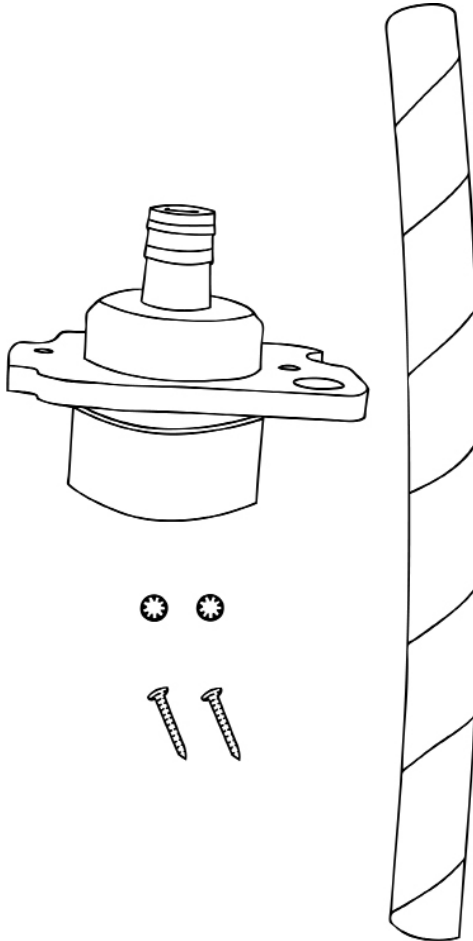


Pacific Performance Engineering, Inc.  
www.ppediesel.com



**2008-2010 GM DURAMAX LMM**  
**Fuel Pickup Kit**  
**(1130540)**  
**Installation Guide**

PPE offers super tanks that are easy to install and fit perfectly beneath your vehicle without compromising clearance or performance. Super tanks hold more than twice the amount of fuel as stock and are made from the same polyethylene alloy as OEM. Best of all, these super fuel tanks are made to work with the standard gauges already equipped on the vehicle. You should consider this upgrade when installing the Fuel Pickup Kit.

**CAUTION:** Installation of this kit should only be performed by persons knowledgeable in the repair and modification of high performance automotive fuel systems.

### **WARNING: Fuel system may be under pressure!**

Do not loosen fuel system connections until relieving pressure. Fuel may leak when loosening fuel system connections. Eliminate potential fire hazards before loosening any fuel system connections. Always wear appropriate personal safety equipment such as safety goggles and other apparel as needed, for protection from debris and sprayed diesel fuel. Work in a well-ventilated area and keep an approved fire extinguisher nearby. Extinguish any open flames and eliminate all sources of ignition in the area of the vehicle before proceeding with the installation.

**NOTE:** Before beginning installation, you will need two disconnect tools for fuel lines. The **BLUE** tool in the figure below corresponds to 3/8" diameter and is used to remove the return line; the **RED** tool in the figure below corresponds to 1/2" diameter and is used to remove the fill line. You can purchase these tools at any auto parts store or Snap-on, Mac or Matco.



GM Fuel Line Disconnect Tool (Matco Set Pictured)

**CAUTION:** Installation of this kit should only be performed by persons knowledgeable in the repair and modification of high performance automotive fuel systems.

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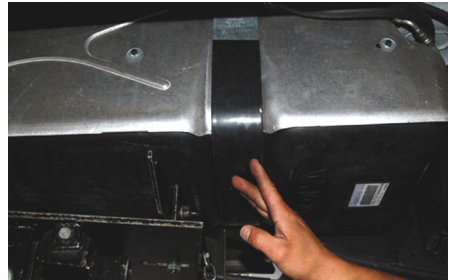
### Step 1

Remove drive shaft to allow for easy access to fuel tank.



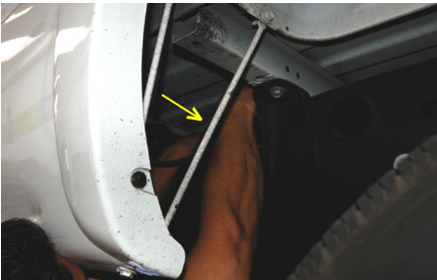
### Step 2

Remove tank straps (Use jack to hold in place).



### Step 3

Remove clamp from fuel hose.



### Step 4

Disconnect return and fill lines by disconnecting fuel line clips.



**Step 5**

Lower fuel tank to allow easy access to sending unit (no image).

**Step 6**

Disconnect sending unit sensor plug.



**Step 7**

Disconnect sending unit sensor plug.



**Step 8**

Remove sending unit bracket.



**Step 9**

Remove sending unit from fuel tank (Be sure to drain fuel).

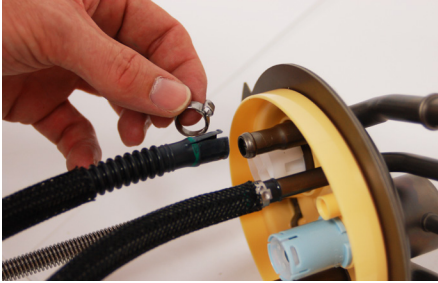


**Step 10**

Remove sending unit level.

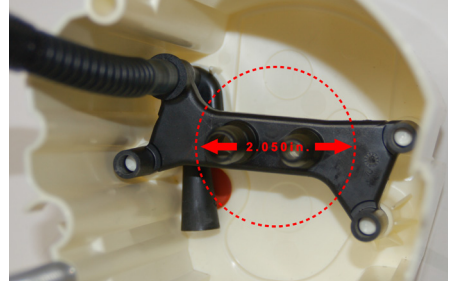
**Step 11**

Remove larger plastic corrugated hose from sending unit.



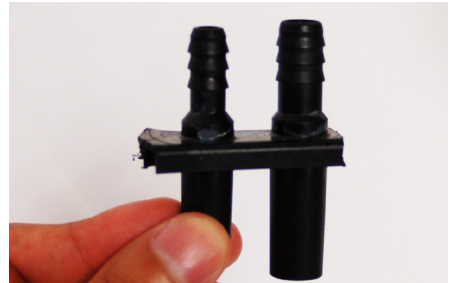
**Step 12**

Cut bridge as indicated below. Hole should measure 2.050 in.



**Step 13**

Once bridge has been cut, sending unit should look like this.



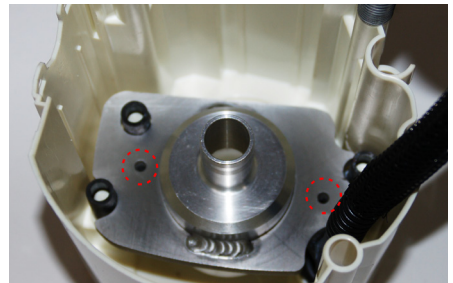
**Step 14**

Once bridge has been cut, sending unit should look like this.



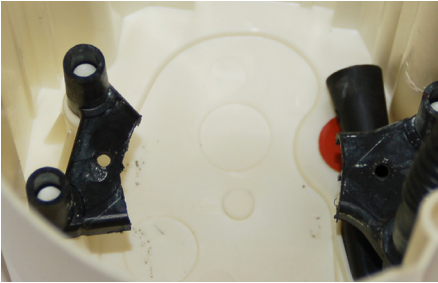
**Step 15**

Drill .09375 (3/32in.) screw holes through plastic using fuel pick up as a guide.



**Step 16**

Deburr and clean out any debris.



**Step 17**

Lubricate 5/8in fuel line and connect to fuel pickup.



**Step 18**

Install fuel pickup using screws and lock washers (Do not over tighten screws)



**Step 19**

5/8in. hose length can be shortened. Depending on the installed height of sending unit in fuel tank.



**Step 20**

Secure 5/8in. hose using hose clamp provided in kit.



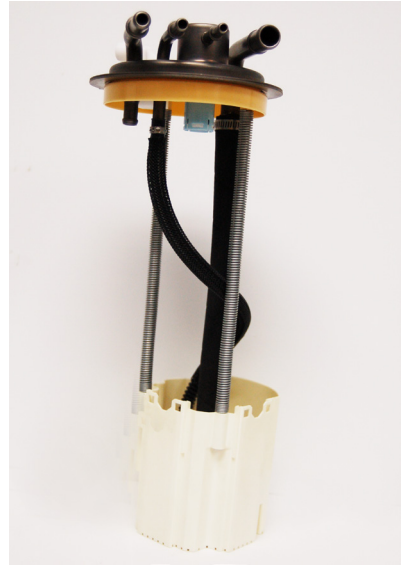
**Step 21**

Connect float level to sending unit.

**Step 22**

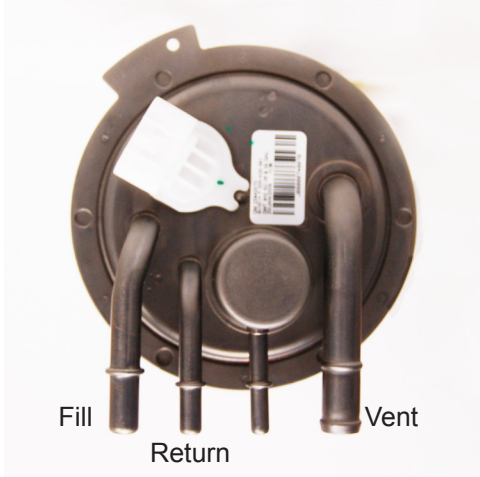
Install completed sending unit into fuel tank.

**Note:** GM sending unit is spring loaded and not fixed in length, 5/8in. pickup hose affects installed height of sending unit. Length of 5/8in. hose may vary depending on the depth of fuel tank. Refer to steps 19-20.

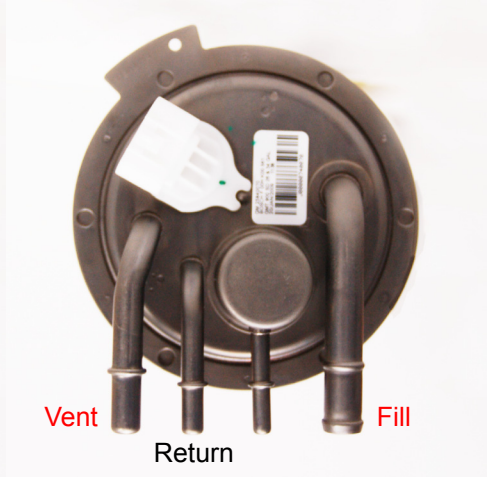


**Step 22**

Fuel and vent lines need to be routed as pictured below.



Stock sending unit configuration



Modified sending unit configuration

**Step 23**

Reconnect vent, return, and fill lines using modified configuration, sending unit sensor plug, fuel tank straps and fuel hose.



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